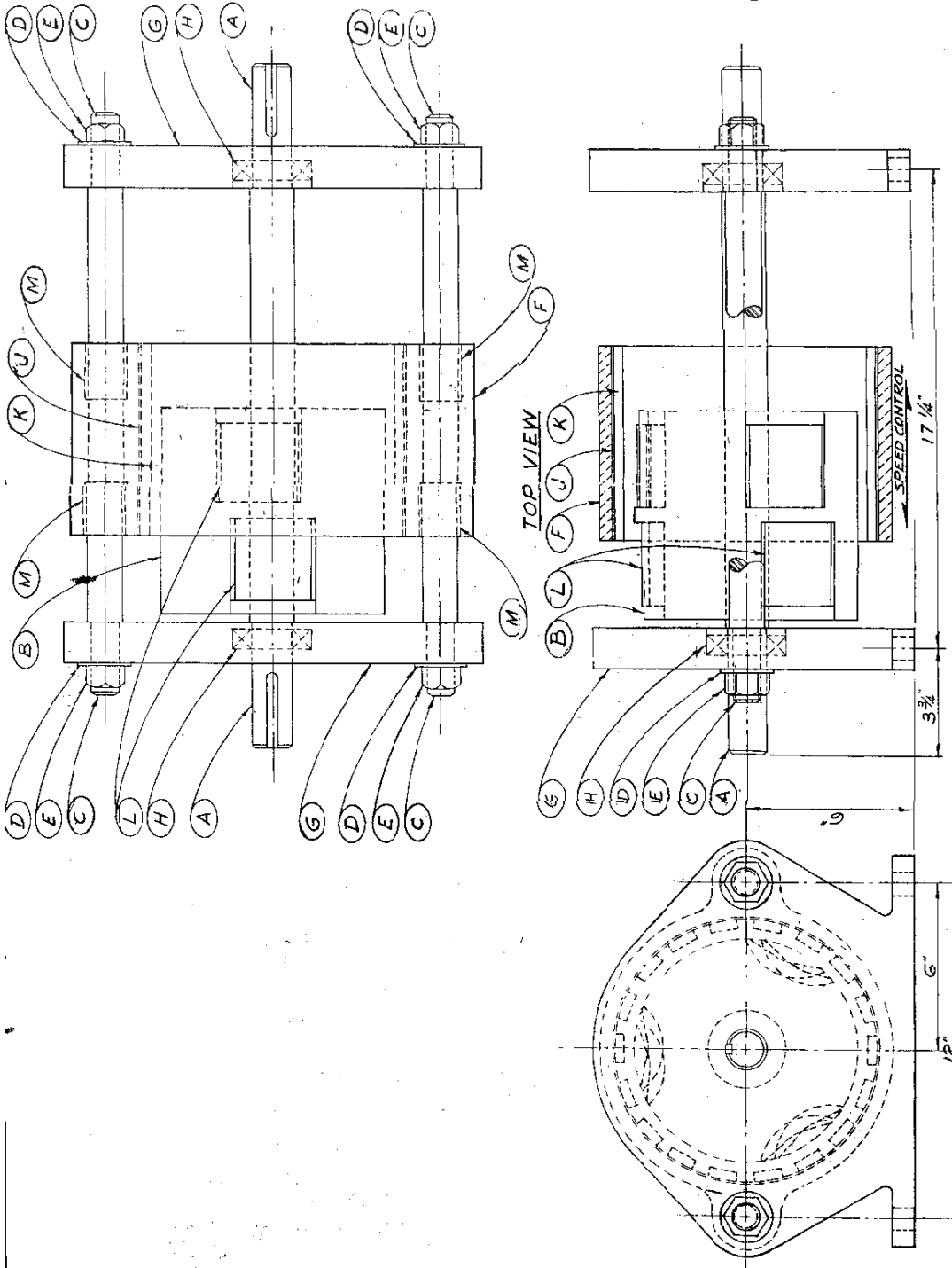


BILL OF MATERIALS

Mk. Rev.	Description	Qty.
A	1 Rotor Shaft	4 of 4
B	1 Rotor Assembly	2 of 4
C	1 "E" Be"	4 of 4
D	4 1" Dia Plain Washer	
F	1 1" Dia Hexagon Nut	3 of 4
G	1 Stator Assembly	4 of 4
H	2 End Plate	
I	1 Fatmir No. RA 107 AIR SW	3 of 4
J	1 Magnetic Shield (See Note)	4 of 4
K	17 Bar Magnet	4 of 4
L	6 Part Risy Magnet	4 of 4
M	4 Bronze Bushing	4 of 4

note:
 Magnetic shield is a perfect torus 7.5" X 9.5490D X .082
 Material is: Co-Nick AA Alloy (High Permeability)
 Perfection Annealed
 Material Supplier is: Magnetics Shield Inc.
 740 NO. 11 Thomas Drive
 Bensenville ILL

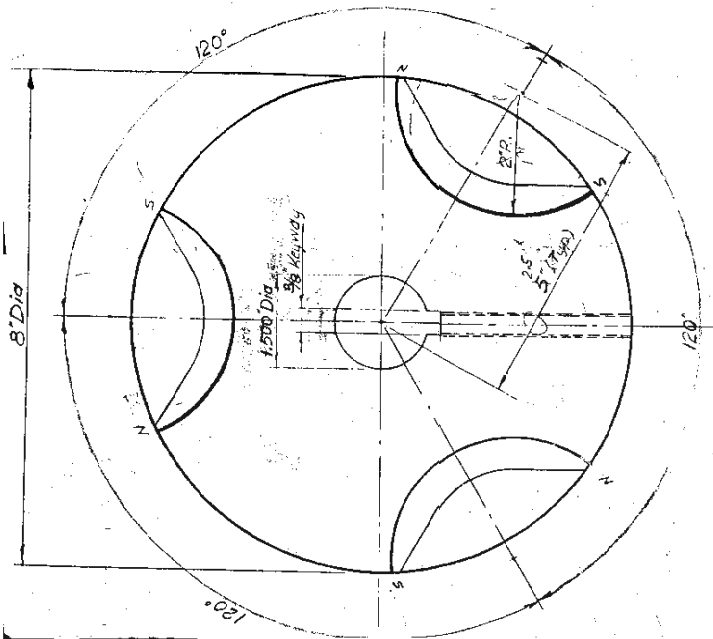


PERMANENT MAGNET MOTOR

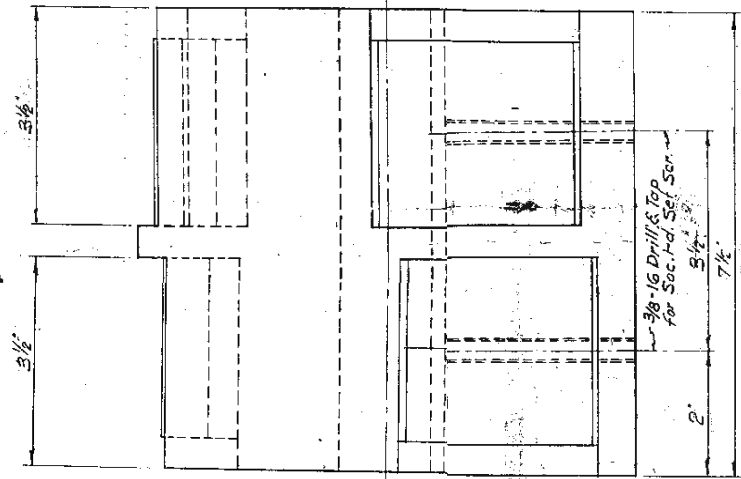
APPROVED BY: _____

GENERAL ASSEMBLY

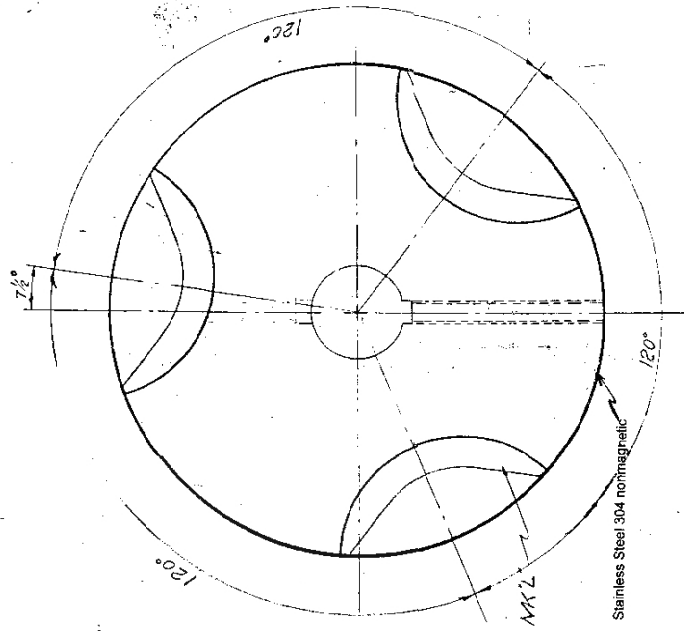
GENERAL ASSEMBLY



LEFT SIDE VIEW



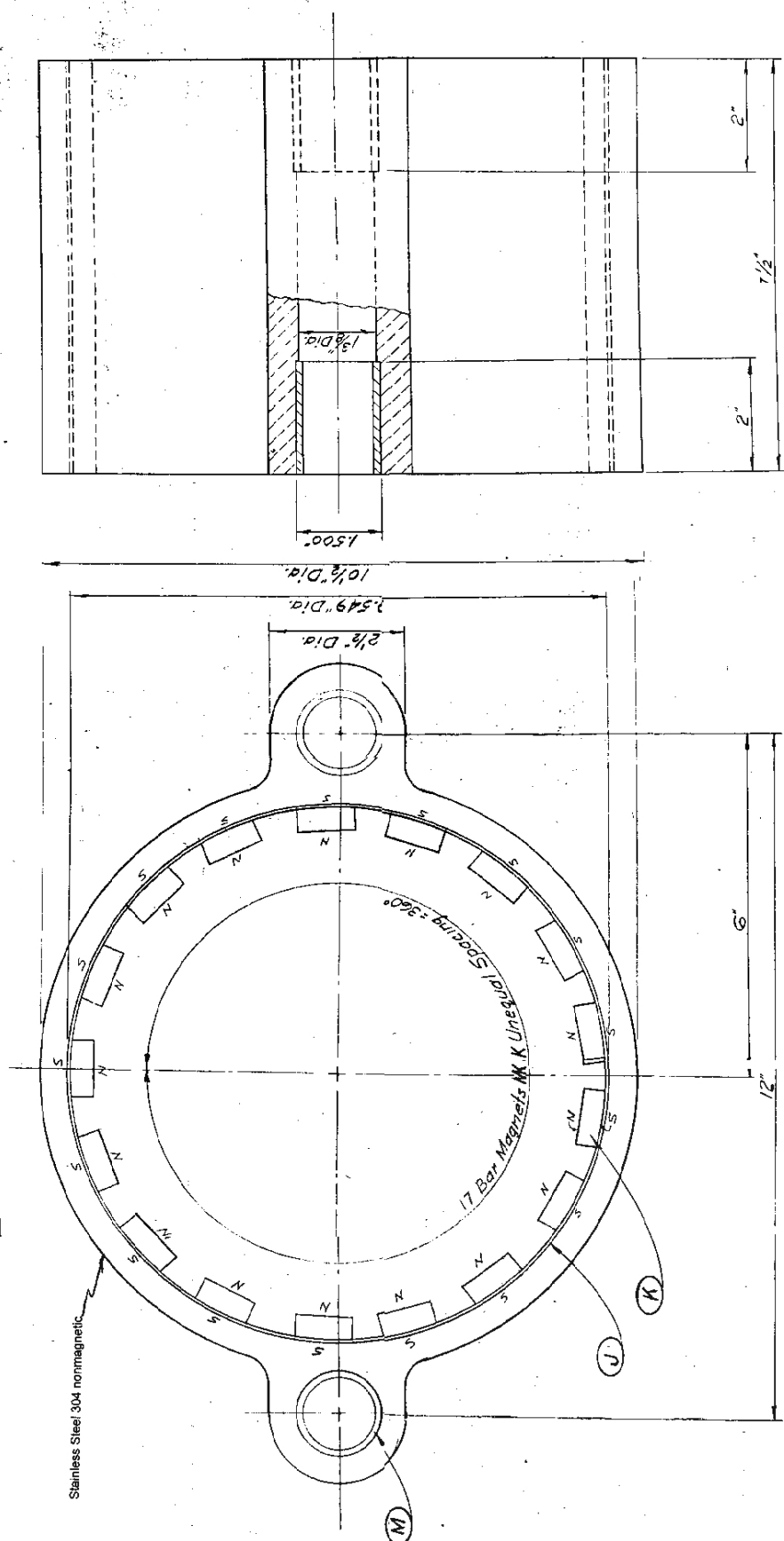
FRONT VIEW



RIGHT SIDE VIEW

MK B ~ ROTOR ASSEMBLY

PERMANENT MAGNET MOTOR	
DATE	DESIGNED BY
APPROVED BY	DRAWN BY
SUBASSEMBLY & DETAILS	
2 of 4	

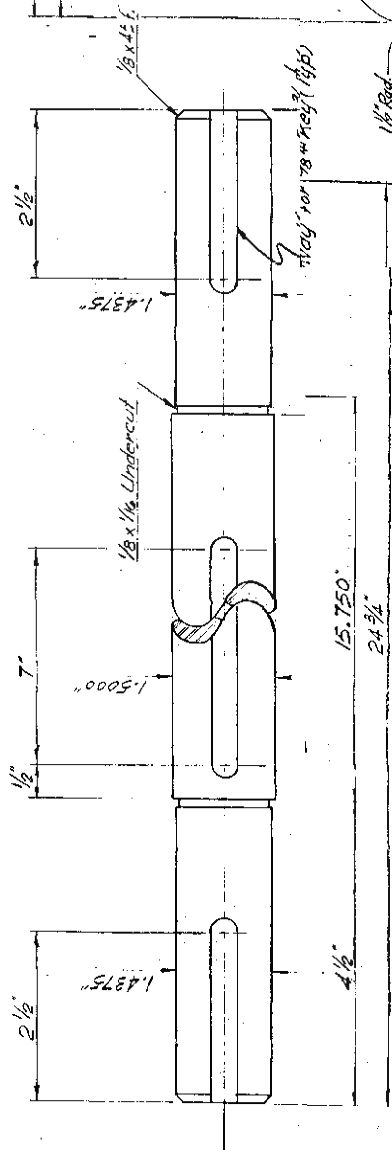


FRONT VIEW

SIDE VIEW

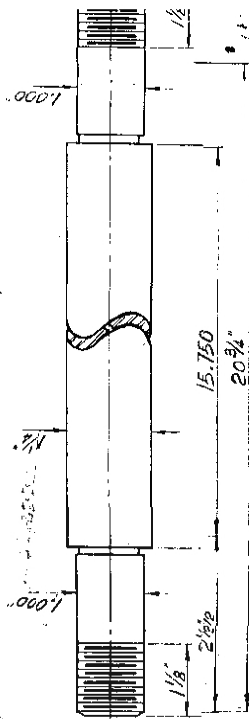
MK F ~ SLIDING STATOR ASSEMBLY

PERMANENT MAGNET MOTOR			
DATE	DESIGNED BY	APPROVED BY	DRAWING NO.
1/1/58	WILLIAMS		3084
SUBASSEMBLY & DETAILS			



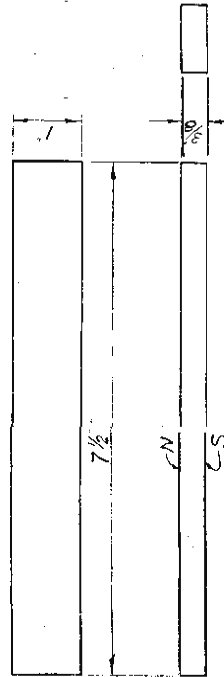
MK A - ROTOR SHAFT

Full Scale
CRS 1 pc.



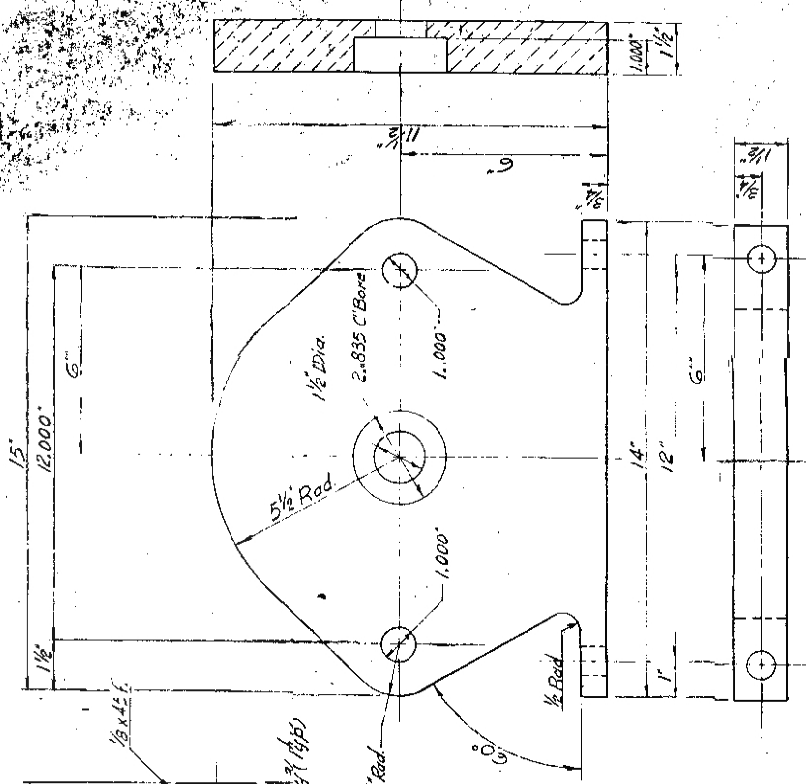
MK C - TIE ROD

Full Scale
Stainless Steel 304 nonmagnetic 2 pcs



MK K - PERMANENT BAR MAGNET

Full Scale
Samarium Cobalt 18 Magnetic Material



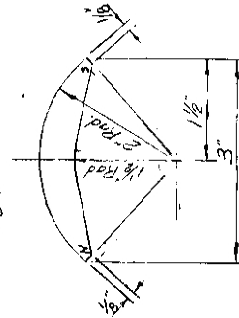
MK G - END PLATE

1/2 Scale

Stainless Steel 304 nonmagnetic

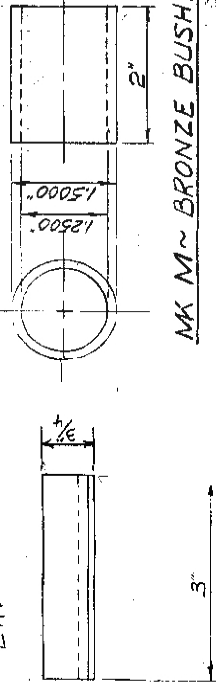
Side View

End View



MK L - PART RING MAGNET

Full Scale
Samarium Cobalt 18 Magt etc Material



MK M - BRONZE BUSHING

MK K - PERMANENT BAR MAGNET

Full Scale
Samarium Cobalt 18 Magnetic Material

MK L - PART RING MAGNET

Full Scale
Samarium Cobalt 18 Magt etc Material

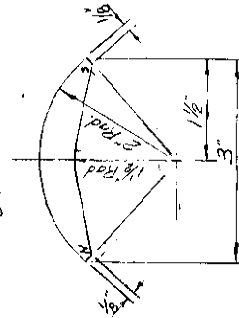
MK G - END PLATE

1/2 Scale

Stainless Steel 304 nonmagnetic

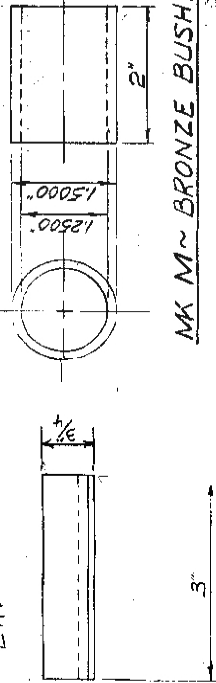
Side View

End View



MK L - PART RING MAGNET

Full Scale
Samarium Cobalt 18 Magt etc Material



MK M - BRONZE BUSHING

PERMANENT MAGNET MK O; OR

APPROVED BY: _____
DATE: _____
DRAWN BY: _____
REVISION: _____

DETAILS

4 of 4